



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-041
Job Sheet 190680



Part No: D3278-041

Job Qty: 40 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 3/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	40 pcs	3/20/19		0.00	1.61	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-88
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	40 pcs	3/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
									DAS 30 9-88
120	Small Fab - 2 - B4B	40 pcs	3/20/19		0.00	1.61	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		DAS
							Small Fab - 5 - B4B		36
							Small Fab - 6 - B4B		9-88
							Small Fab - 7 - B4B		

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130 QC 5	40 pcs	3/20/19	0.00 0.00	QC 5 - 10				
				QC 5 - 12				
				QC 5 - 17				
				QC 5 - 18				
				QC 5 - 19				
				QC 5 - 22				
				QC 5 - 24				
				QC 5 - 3				
				QC 5 - 42				
				QC 5 - 43				
				QC 5 - 49				
				QC 5 - 51				
				QC 5 - 58				
				QC 5 - 68				
				QC 5 - 9	APR 08 2019			
				QC 5 - 50				
				QC 5 - 30				
				140 Packaging 3-1 - Stock - B4B 40 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B								
Packaging 3 - 4 - B4B								
Packaging 3 - 5 - B4B								
Packaging 3 - 6 - B4B								
Packaging 3 - 7 - B4B								
Packaging 3 - 8 - B4B								
Packaging 3 - 9 - B4B								
Packaging 3 - 10 - B4B								
Packaging 3 - 11 - B4B								
Packaging 3 - 12 - B4B								
Packaging 3 - 13 - B4B								
Packaging 3 - 14 - B4B								
Packaging 3 - 15 - B4B								
Packaging 3 - 16 - B4B								
Packaging 3 - 17 - B4B								
Packaging 3 - 18 - B4B								
Packaging 3 - 19 - B4B								
Packaging 3 - 20 - B4B								
Packaging 3 - 21 - B4B								
Packaging 3 - 22 - B4B								
Packaging 3 - 23 - B4B								
Packaging 3 - 24 - B4B								
Packaging 3 - 25 - B4B								
Packaging 3 - 26 - B4B								
Packaging 3 - 27 - B4B	5522 9 APR 09 2019							
Packaging 3 - 28 - B4B								
Packaging 3 - 29 - B4B								
Packaging 3 - 30 - B4B								
Packaging 3 - 31 - B4B								
Packaging 3 - 32 - B4B								
Packaging 3 - 33 - B4B								
Packaging 3 - 34 - B4B								
Packaging 3 - 35 - B4B								
Packaging 3 - 36 - B4B								
150 QC 21 - SA	40 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21	APR 09 2019			
				QC 21 - SA - 70				
				QC 21 - SA - 53	DAS 21 9-89			
Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278.								
Descriptions: 110 - QC5- Inspect part completeness to step on W/O								
120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041								

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

009063

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	80 Ea (2 ea)	100-Small Fab - 1	5158578
D2230-1	Mounting Lug	80 pcs (2 ea)	100-Small Fab - 1	5154820x22 5154820x22
D3278-1	Support	40 pcs (1 ea)	100-Small Fab - 1	5157799
D3278-2	Support	40 pcs (1 ea)	100-Small Fab - 1	5157816
D3278-3	Spacer	40 pcs (1 ea)	100-Small Fab - 1	5129522x19 5154686x21
MS20426AD3-6	Rivet	160 Ea (4 ea)	100-Small Fab - 1	5104353
MS21042L4	Nut	80 Ea (2 ea)	100-Small Fab - 1	5161468
NAS1149D0463J	Washer	160 Ea (4 ea)	100-Small Fab - 1	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	80	1,185	0
	D2230-1	80	169	0
	D3278-1	40	52	0
	D3278-2	40	10	0
	D3278-3	40	48	0
	MS20426AD3-6	160	3,034	0
	MS21042L4	80	2,811	0
	NAS1149D0463J	160	3,654	0

Part Specifications

Specifications could not be found.

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130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

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D2230-1	Mounting Lug	80 pcs (2 ea)	100-Small Fab - 1	
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D3278-2	Support	40 pcs (1 ea)	100-Small Fab - 1	
D3278-3	Spacer	40 pcs (1 ea)	100-Small Fab - 1	
MS20426AD3-6	Rivet	160 Ea (4 ea)	100-Small Fab - 1	
MS21042L4	Nut	80 Ea (2 ea)	100-Small Fab - 1	
NAS1149D0463J	Washer	160 Ea (4 ea)	100-Small Fab - 1	

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	MS21042L4	80	2,811	0
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K54 1K7
CANADA
TEL: 1-800-363-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S169497



Part: D3278-041

Job No: 190680

Serial No/Batch: S169497

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/04/19